



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6005G04751-3G
Job Sheet 185495



Part No: RBW6005G04751-3G

Job Qty: 4 ea *5*

DAS
21
9-89

Part Name: Support Arm, Dail Gauge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6005G04751-3G Rev 1 IPP Rev A 18.02.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/28/18	12/28/18	0.00	0.00	Start Up Small Fab-2		<i>MCC</i>
110	Small Fab	4 pcs	12/28/18	12/28/18	0.00	0.40	Small Fab-3		<i>MCC</i>
120	QC	4 pcs	12/28/18	12/28/18	0.00	0.00	QC5	<i>DAS</i>	<i>38</i>
130	Packaging	4 pcs	12/28/18	12/28/18	0.00	0.00	Packaging3-1	<i>69</i>	<i>NOV 20 2018</i>
140	QC21-FG	4 Ea	12/28/18	12/28/18	0.00	0.00	QC21	<i>9-89</i>	<i>NOV 20 2018</i>

Part Op 110 - Laser engrave T/N as per DWG.
Descriptions:

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
16823	Giant Swiss Arm w/o Mag. Base	4 Ea (1 ea)	90-Start up Operation <i>5119123 1X</i>	<i>5126945 3X</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	16823	4	5	0

Part Specifications

Specifications could not be found.



Container No: S128828



Part: RBW6005G04751-3G

Job No: 185495

Serial No/Batch: S128828

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/16/18 1:41 PM dart.lacelle.linda

Date: 11/19/18

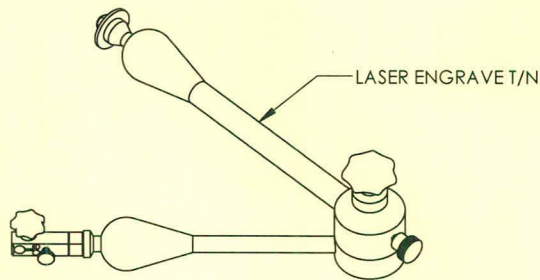
240
33
1104-8-8

240
33
1104-8-8

185495

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/15/2017	RJC	JAG



NOTE:
REFERENCE AGUSTA T/N 3G6005G04751.

DART AEROSPACE	
TITLE SUPPORT ARM, DIAL GAUGE	
DWG NO. RBW6005G04751-3G	REV 1
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT FINISH	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES ± 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: RJC 05/15/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DD 05/17/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 05/24/2017	USED ON MODEL
QA APPR: JL 05/24/2017	AW139
APPROVED: JAG 06/02/2017	
SCALE 1:4	DATE 5/15/2017
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O		1	GIANT SWISS ARM W/O MAG. BASE		21-1/2 REACH (FLEXBAR MACHINE #16823)	

